

YFL Star 2 (≤ 65 HRC) LN
Flat End Mills - Long Neck Series

Article No.	Dimension (mm)					
	2 Flute	\varnothing d1 h10	\varnothing d2 h6	L2	L3	L1
YFL4-SEM 2010 LN6	1	4	1	6	50	■
YFL4-SEM 2010 LN8	1	4	1	8	50	■
YFL4-SEM 2010 LN10	1	4	1	10	50	■
YFL4-SEM 2010 LN12	1	4	1	12	50	■
YFL4-SEM 2015 LN8	1.5	4	1.5	8	50	■
YFL4-SEM 2015 LN10	1.5	4	1.5	10	50	■
YFL4-SEM 2015 LN12	1.5	4	1.5	12	50	■
YFL4-SEM 2015 LN16	1.5	4	1.5	16	50	■
YFL4-SEM 2020 LN8	2.0	4	2.0	8	50	■
YFL4-SEM 2020 LN10	2.0	4	2.0	10	50	■
YFL4-SEM 2020 LN12	2.0	4	2.0	12	50	■
YFL4-SEM 2020 LN16	2.0	4	2.0	16	50	■
YFL4-SEM 2020 LN20	2.0	4	2.0	20	50	■
YFL4-SEM 2025 LN10	2.5	4	2.5	10	50	■
YFL4-SEM 2025 LN12	2.5	4	2.5	12	50	■
YFL4-SEM 2025 LN16	2.5	4	2.5	16	50	■
YFL4-SEM 2025 LN20	2.5	4	2.5	20	50	■
YFL6-SEM 2030 LN12	3.0	6	3.0	12	50	■
YFL6-SEM 2030 LN16	3.0	6	3.0	16	50	■
YFL6-SEM 2030 LN20	3.0	6	3.0	20	75	■
YFL6-SEM 2030 LN25	3.0	6	3.0	25	75	■

■ Available ex stock / subject to prior sale
UMG - Ultra Micron Grade
LN - Long Neck for deep reach moulds and dies



Steel	$R_m < 850$	■
	$R_m 850-1300$	■
	$R_m 1300-1500$	■
M	Stainless Steel	■
K	Cast Iron	□
N	Copper	□
S	Titanium	■
Hardened Steel	HRC 48-55	□
	HRC 56-60	■
	HRC < 65	■



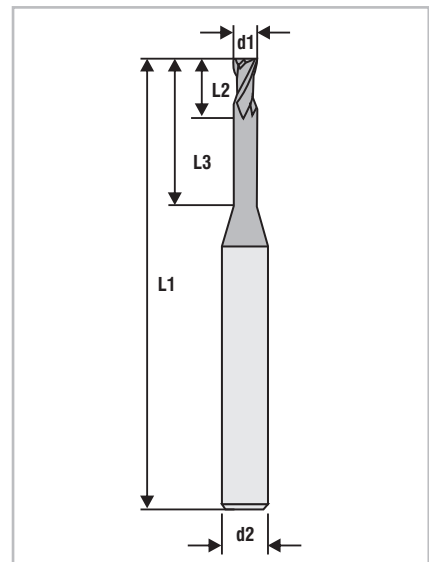
LN
SERIES

SI
COATING



λ **35°**

UMG
0.2 μ m



Tolerance	
Diameter	Range
1d < 8	0 / -0.02

Y
65
Series

FLAT
End Mills