XF Star 4 (≤60 HRC) LF

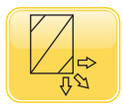
Flat End Mills - Long Flute Series

Article No.		Dimension (mm)				
4 Flute		Ø d1	Ø d2 h10	L2 h6	L1	AT-coated
XF3-SEM 4030 LF 75		3	3	12	75	■
XF4-SEM 4030 LF 75		3	4	12	75	■
XF4-SEM 4040 LF 75		4	4	15	75	■
XF6-SEM 4050 LF 75		5	6	20	75	■
XF6-SEM 4060 LF 75		6	6	25	75	■
XF6-SEM 4060 LF 100		6	6	30	100	■
XF8-SEM 4080 LF 100		8	8	40	100	■
XF10-SEM 4100 LF 100		10	10	45	100	■
XF12-SEM 4120 LF 100		12	12	50	100	■
XF16-SEM 4160 LF 150		16	16	75	150	■
XF20-SEM 4200 LF 150		20	20	80	150	■

Steel	R_m<850	■
	R_m850-1300	■
	R_m1300-1500	■
M	Stainless Steel	□
K	Cast Iron	■
N	Copper	□
S	Titanium	■
Hardened Steel	HRC 48-55	■
	HRC 56-60	■
	HRC>65	

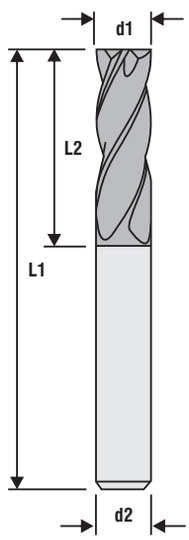
LF SERIES

AT COATING



λ 35°

SMG 0.4µm



Tolerance

Diameter	Range
3≤d<8	0 / -0.02
8≤d<18	0 / -0.03
18≤d	0 / -0.04

■ Available ex stock / subject to prior sale
SMG - Super-Fine Micron Grade
LF - Long Flute for long wall moulds and dies