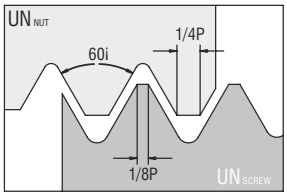
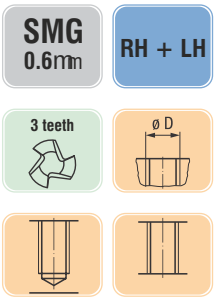
MINIATURE TOOLS

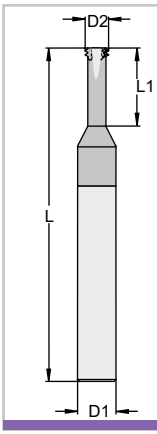
UN

INTERNAL

ANSI B1.1-1982







THREAD LENGTH – UP TO 3D

D = NOMINAL THREAD SIZE

						THREAD SIZE		
ORDERING CODE	**L**	**L1**	**D1**	**D2**	NO. OF FLUTES	COARSE UNC	FINE UNF	PITCH TPI
SMC03011L3 80UN	39	3.9	3	1.18	3		0-80UNF	80
SMC03014L5 72 UN	39	5.8	3	1.44	3		1-72UNF	72
SMC03016L6 56 UN	39	6.8	3	1.66	3	2-56UNC	3-56UNF	56
SMC04021L8 40 UN	51	8.1	4	2.12	3	4-40UNC		40
SMC04024L9 40 UN	51	9.8	4	2.46	3	5-40UNC	6-40UNC	40
SMC04025L10 32 UN	51	10.7	4	2.57	3	6-32UNC		32
SMC06032L12 32 UN	57	12.7	6	3.22	3	8-32UNC	10-32UNF	32
SMC06052L19 28 UN	57	19.3	6	5.20	3		1/4-28UNF	28
SMC08066L24 24 UN	63	24.2	8	6.65	3		5/16-24UNF	24
SMC06048L19 20UN	57	19.4	6	4.85	3	1/4-20UNC	7/16-20UNF	20