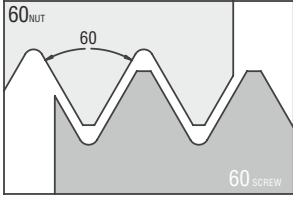


# PARTIAL PROFILE 60°

INTERNAL / EXTERNAL

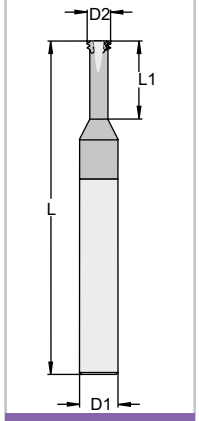


SMG  
0.6mm

RH + LH

3-4 teeth

∅ D



ORDERING CODE	L	L1	D1	D2	NO. OF FLUTES	MIN HOLE DIAMETER	PITCH RANGE	
							MM	TPI
SMP03019L6 P60	39	6	3	1.95	3	2.0	0.35-0.6	72-40
SMP03024L7 P60	39	7.7	3	2.45	3	2.6	0.5-0.8	48-32
SMP04031L10 P60	51	10	4	3.15	3	3.3	0.5-0.8	48-32
SMP0404L12 P60	51	12	4	4.0	3	4.2	0.5-1.0	48-24
SMP06047L15 P60	57	15	6	4.7	3	4.9	0.5-1.25	48-20
SMP06060L18 P60	57	18	6	6.0	3	6.3	0.5-1.25	48-20
SMP0808L24 P60	63	24	8	8.0	3	8.3	0.75-1.5	32-16
SMP10100L30 P60	73	30	10	10	4	10.4	1.0-2.5	24-10
SMP12120L36 P60	84	36	12	12	4	12.5	1.0-2.5	24-10

**SAME TOOL CAN BE USED FOR THE FOLLOWING OPERATIONS :**

1. THREAD MILLING OF EXTERNAL OR INTERNAL THREAD.
2. THREAD MILLING OF ISO AND UN STANDARDS.
2. CHAMFERING, BACK CHAMFERING, DEBURRING.
3. MILLING OF " V " GROOVES.
