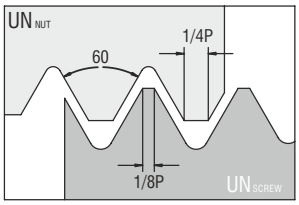
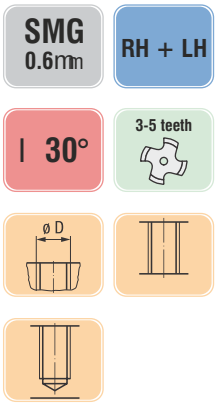
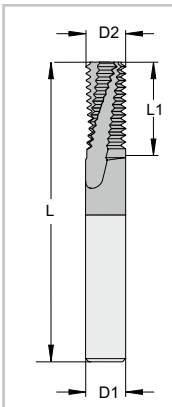
UN

(UNC, UNF, UNEF)
INTERNAL

ANSI B1.1-1982







HELICAL FLUTES

						THREAD SIZE			
ORDERING CODE	**L**	**L1**	**D1**	**D2**	NO. OF FLUTES	COARSE UNC	FINE UNF	EXTRA FINE UNEF	PITCH TPI
SMG06059L14 32UN	57	14.0	6	5.9	3			5/16	32
SMG08079L18 32UN	63	18.0	8	7.9	4			3/8	32
SMG06051L12 28UN	57	12.2	6	5.1	3		1/4		28
SMG08079L15 28UN	63	15.8	8	7.9	4			7/16-1/2	28
SMG06059L10 24UN	57	10.8	6	5.9	3		5/16		24
SMG08079L15 24UN	63	15.3	8	7.9	4		3/8		24
SMG12119L22 24UN	84	22.7	12	11.9	4		9/16-5/8		24
SMG06048L12 20UN	57	12.0	6	4.8	3	1/4			20
SMG08079L19 20UN	63	19.7	8	7.9	3		7/16		20
SMG10099L22 20UN	73	22.5	10	9.9	4		1/2		20
SMG12119L26 20UN	84	26.0	12	11.9	4			3/4-1	20
SMG06057L16 18UN	57	16.0	6	5.7	3	5/16			18
SMG10099L23 18UN	73	23.5	10	9.9	4		9/16-5/8		18
SMG08068L18 16UN	63	18.2	8	6.8	3	3/8			16
SMG12119L26 16UN	84	26.2	12	11.9	4		3/4		16
SMG08078L20 14UN	63	20.8	8	7.8	3	7/16			14
SMG12119L24 14UN	84	24.5	12	11.9	4		7/8		14
SMG10093L24 13UN	73	24.4	10	9.3	3	1/2			13
SMG12106L26 12UN	84	26.4	12	10.6	4	9/16			12
SMG16159L39 12UN	105	39.1	16	15.9	5		1		12
SMG12115L31 11UN	84	31.1	12	11.5	3	5/8			11
SMG16143L36 10UN	105	36.8	16	14.3	4	3/4			10
SMG16159L40 9UN	105	40.9	16	15.9	4	7/8			9
SMG20197L42 8UN	105	42.8	20	19.7	4	1			8