Ream Star (Long)

Solid Carbide Left Hand Helix Reamer

Article No.	Dimension (mm)						
	Ø d1 H7	Ø d2 h6	L1	L2	L	Number of Flutes	AT-coated
RL-LHX 40300	3.0	3.0	15	20	61	4	■
RL-LHX 40350	3.5	3.5	18	20	70	4	■
RL-LHX 40400	4.0	4.0	19	30	75	4	■
RL-LHX 40450	4.5	4.5	21	30	80	4	■
RL-LHX 40500	5.0	5.0	23	30	86	4	■
RL-LHX 40550	5.5	5.5	26	30	93	4	■
RL-LHX 40600	6.0	6.0	26	40	93	4	■
RL-LHX 40650	6.5	6.5	28	40	101	4	■
RL-LHX 60700	7.0	7.0	31	40	109	6	■
RL-LHX 60750	7.5	7.5	31	40	109	6	■
RL-LHX 60800	8.0	8.0	33	50	117	6	■
RL-LHX 60850	8.5	8.5	33	50	117	6	■
RL-LHX 60900	9.0	9.0	36	50	125	6	■
RL-LHX 60950	9.5	9.5	36	50	125	6	■
RL-LHX 61000	10.0	10.0	38	50	133	6	■
RL-LHX 61050	10.5	10.5	38	50	133	6	■
RL-LHX 61100	11.0	11.0	41	60	142	6	■
RL-LHX 61150	11.5	11.5	41	60	142	6	■
RL-LHX 61200	12.0	12.0	44	60	151	6	■
RL-LHX 61270	12.7	12.7	44	60	151	6	■
RL-LHX 61300	13.0	13.0	44	60	151	6	■

■ Available ex stock / subject to prior sale

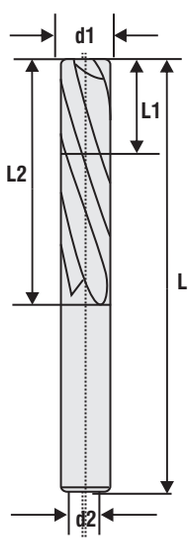
Steel	R_m < 850	■
	R_m 850-1300	■
	R_m 1300-1500	■
M	Stainless Steel	□
K	Cast Iron	■
N	Copper	■
S	Titanium	□
Hardened Steel	HRC 48-55	□
	HRC 56-60	
	HRC > 60	

UC MIRROR POLISHED

LH

λ 12° λ 15°

SMG 0.6µm



Tolerance - H7

Diameter	Range
3.00 - 6.00	0.00 / +0.012
6.00 - 10.00	0.00 / +0.015
10.00 - 18.00	0.00 / +0.018
18.00 - 30.00	0.00 / +0.021