Single End Center Drills

Solid Carbide Single End Center drills 60°

Article No.		Dimension (mm)				
2 Flute		Ø d1 DIN	Ø d2 h6	L2	L1	AT-coated
H-SCD 2200		2.0	5	2.5	40	■
H-SCD 2250		2.5	6.3	3.1	45	■
H-SCD 2315		3.15	8	3.9	50	■
H-SCD 2400		4.0	10	5.0	55	■
H-SCD 2500		5.0	12	6.3	63	■

■ Available ex stock / subject to prior sale

Steel	R_m<850	■
	R_m850-1300	■
	R_m1300-1500	□
M	Stainless Steel	□
K	Cast Iron	■
N	Copper	■
S	Titanium	□
Hardened Steel	HRC 48-55	□
	HRC 56-60	
	HRC>60	

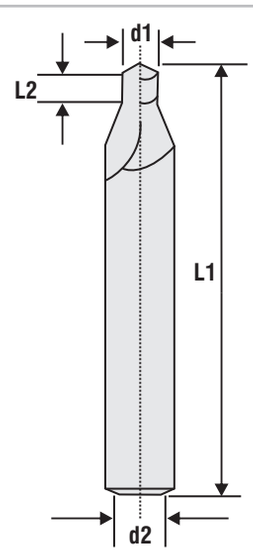
DIN 333 A

FORM A

RH

60° 120°

MG 0.6µm



Tolerance - Din Standard