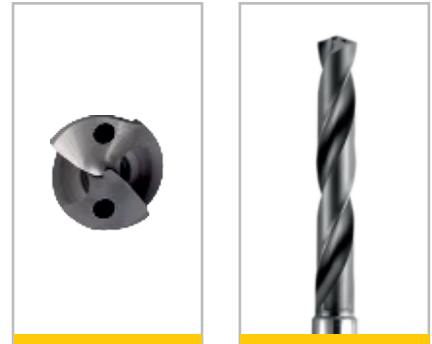


Precistar 8 x D

Solid Carbide Extreme Performance Twist Drill.



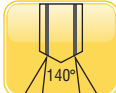
Article No.	Dimension (mm)					
	2 Flute	Ø d1 m7	Ø d2 h6	L2	L1	AT-coated
PS-D8-2040		4,00	6	45	85	■
PS-D8-2041		4,10	6	45	85	■
PS-D8-2042		4,20	6	45	85	■
PS-D8-2043		4,30	6	45	85	■
PS-D8-2044		4,40	6	45	85	■
PS-D8-2045		4,50	6	45	85	■
PS-D8-2046		4,60	6	45	85	■
PS-D8-2047		4,70	6	45	85	■
PS-D8-2048		4,80	6	57	97	■
PS-D8-2049		4,90	6	57	97	■
PS-D8-2050		5,00	6	57	97	■
PS-D8-2051		5,10	6	57	97	■
PS-D8-2052		5,20	6	57	97	■
PS-D8-2053		5,30	6	57	97	■
PS-D8-2054		5,40	6	57	97	■
PS-D8-2055		5,50	6	57	97	■
PS-D8-2056		5,60	6	57	97	■
PS-D8-2057		5,70	6	57	97	■
PS-D8-2058		5,80	6	57	97	■
PS-D8-2059		5,90	6	57	97	■
PS-D8-2060		6,00	6	57	97	■
PS-D8-2061		6,10	6	57	97	■
PS-D8-2062		6,20	8	66	106	■
PS-D8-2063		6,30	8	66	106	■
PS-D8-2064		6,40	8	66	106	■
PS-D8-2065		6,50	8	66	106	■
PS-D8-2066		6,60	8	66	106	■
PS-D8-2067		6,70	8	66	106	■
PS-D8-2068		6,80	8	66	106	■
PS-D8-2069		6,90	8	66	106	■
PS-D8-2070		7,00	8	66	106	■
PS-D8-2071		7,10	8	66	106	■
PS-D8-2072		7,20	8	76	116	■
PS-D8-2073		7,30	8	76	116	■
PS-D8-2074		7,40	8	76	116	■
PS-D8-2075		7,50	8	76	116	■
PS-D8-2076		7,60	8	76	116	■
PS-D8-2077		7,70	8	76	116	■
PS-D8-2078		7,80	8	76	116	■
PS-D8-2079		7,90	8	76	116	■
PS-D8-2080		8,00	8	76	116	■
PS-D8-2081		8,10	8	76	116	■
PS-D8-2082		8,20	10	95	139	■
PS-D8-2083		8,30	10	95	139	■

Steel	R _m < 850	■
	R _m 850-1300	■
	R _m 1300-1500	■
M	Stainless Steel	□
K	Cast Iron	■
N	Copper	□
S	Titanium	□
Hardened Steel	HRC 48-55	■
	HRC 56-60	□

DIN 6537 K


N TYPE

AT COATING



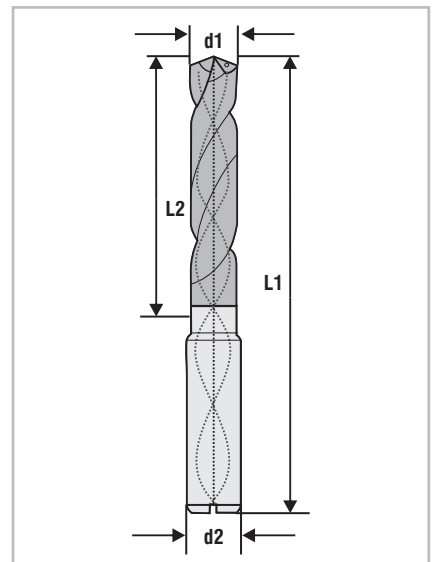
8 x D

SMG 0.6µm



DIN 6535-HA

λ 30°



Tolerance - m7	
Diameter	Range
3.00 - 6.00	+0.004 / +0.016
6.00 - 10.00	+0.006 / +0.021
10.00 - 18.00	+0.007 / +0.025
18.00 - 30.00	+0.008 / +0.029

■ Available ex stock / subject to prior sale

D
Series

**COOLANT
DRILL**