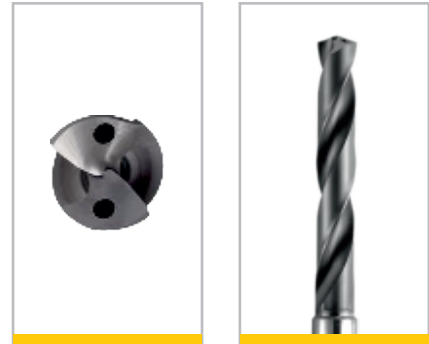


## Precistar 5 x D

Solid Carbide Extreme Performance Twist Drill



Article No.	Dimension (mm)					AT-coated
	2 Flute	Ø d1 m7	Ø d2 h6	L2	L1	
PS-D5-2030		3,0	6,0	20	62	■
PS-D5-2031		3,1	6,0	20	62	■
PS-D5-2032		3,2	6,0	20	62	■
PS-D5-2033		3,3	6,0	20	62	■
PS-D5-2034		3,4	6,0	20	62	■
PS-D5-2035		3,5	6,0	20	62	■
PS-D5-2036		3,6	6,0	20	62	■
PS-D5-2037		3,7	6,0	20	62	■
PS-D5-2038		3,8	6,0	24	66	■
PS-D5-2039		3,9	6,0	24	66	■
PS-D5-2040		4,0	6,0	24	66	■
PS-D5-2041		4,1	6,0	24	66	■
PS-D5-2042		4,2	6,0	24	66	■
PS-D5-2043		4,3	6,0	24	66	■
PS-D5-2044		4,4	6,0	24	66	■
PS-D5-2045		4,5	6,0	24	66	■
PS-D5-2046		4,6	6,0	24	66	■
PS-D5-2047		4,7	6,0	24	66	■
PS-D5-2048		4,8	6,0	28	66	■
PS-D5-2049		4,9	6,0	44	82	■
PS-D5-2050		5,0	6,0	44	82	■
PS-D5-2051		5,1	6,0	44	82	■
PS-D5-2052		5,2	6,0	44	82	■
PS-D5-2053		5,3	6,0	44	82	■
PS-D5-2054		5,4	6,0	44	82	■
PS-D5-2055		5,5	6,0	44	82	■
PS-D5-2056		5,6	6,0	44	82	■
PS-D5-2057		5,7	6,0	44	82	■
PS-D5-2058		5,8	6,0	44	82	■
PS-D5-2059		5,9	6,0	44	82	■
PS-D5-2060		6,0	6,0	44	82	■
PS-D5-2061		6,1	8,0	53	91	■
PS-D5-2062		6,2	8,0	53	91	■
PS-D5-2063		6,3	8,0	53	91	■
PS-D5-2064		6,4	8,0	53	91	■
PS-D5-2065		6,5	8,0	53	91	■
PS-D5-2066		6,6	8,0	53	91	■
PS-D5-2067		6,7	8,0	53	91	■
PS-D5-2068		6,8	8,0	53	91	■
PS-D5-2069		6,9	8,0	53	91	■
PS-D5-2070		7,0	8,0	53	91	■
PS-D5-2071		7,1	8,0	53	91	■
PS-D5-2072		7,2	8,0	53	91	■
PS-D5-2073		7,3	8,0	53	91	■

■ Available ex stock / subject to prior sale

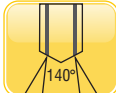
Steel	R <sub>m</sub> < 850	■
	R <sub>m</sub> 850-1300	■
	R <sub>m</sub> 1300-1500	■
M	Stainless Steel	□
K	Cast Iron	■
N	Copper	□
S	Titanium	□
Hardened Steel	HRC 48-55	■
	HRC 56-60	□

**D**  
Series

DIN 6537 K


N TYPE

AT COATING



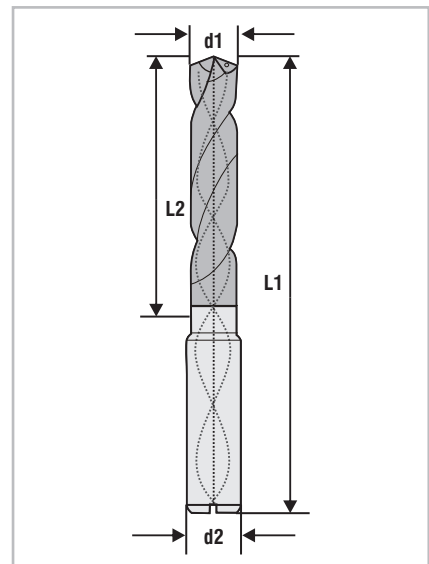
5 x D

SMG 0.6µm



DIN 6535-HA

λ 30°



COOLANT  
DRILL

Tolerance - m7	
Diameter	Range
3.00 - 6.00	+0.004 / +0.016
6.00 - 10.00	+0.006 / +0.021
10.00 - 18.00	+0.007 / +0.025
18.00 - 30.00	+0.008 / +0.029