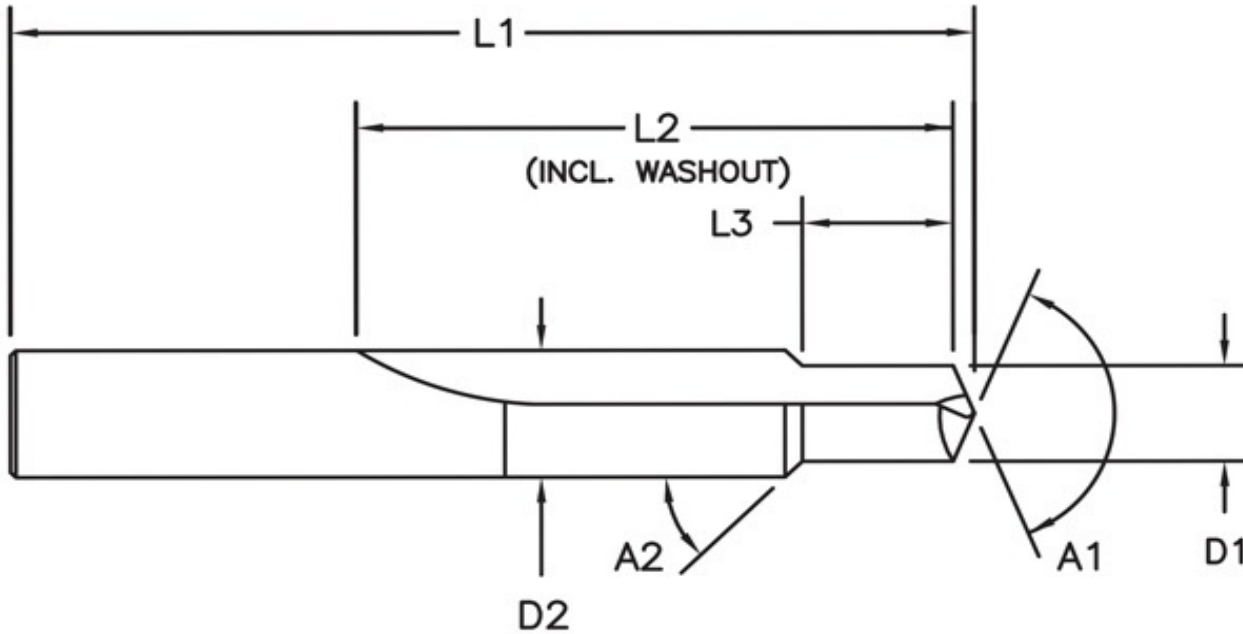




# STRAIGHT FLUTE STEP DRILL

- Straight Shank  
- Step

E-mail: info@stntools.tw



TOOL CODE NUMBER

Article No	O.A.Length	Flute Lgth	Shank Dia.	Pilot Dia.	Pilot Lgth	Helix Angle	Point Angle	Step Angle
						Ref.	$\pm 3^\circ$	$\pm 3^\circ$
	L1	L2	D3	D1	L3		A1	A2

<u>Material machined:</u>	
_____	
_____	
_____	
<u>Special Notes:</u>	
_____	
_____	
_____	
<u>Carbide Grade:</u> _____	
<u>Pilot:</u>	
cutting <input type="checkbox"/>	non-cutting <input type="checkbox"/>
<u>Coolant Through</u>	
yes <input type="checkbox"/>	No <input type="checkbox"/>
<u>Coating</u>	
yes <input type="checkbox"/>	No <input type="checkbox"/>
<u>Type</u> _____	
<u>Margins</u>	
<input type="checkbox"/>	single margin
<input type="checkbox"/>	double margin